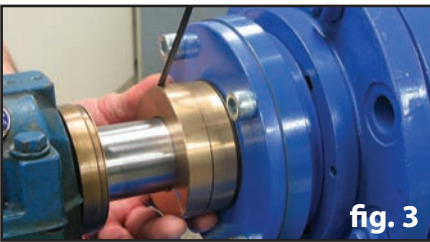
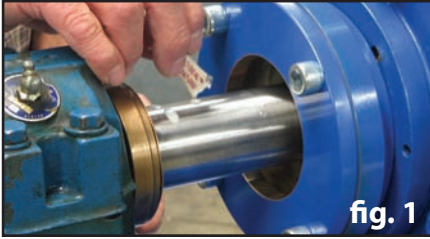




Standard 2 Piece Split Design



- 1- Disassemble the split rotor and stator
- 2- Apply a thin film of RTV to the rotor halves and apply P-80[®] lube to the shaft and rotor drive rings. [fig. 1] Bolt them loosely to the shaft.
- 3- Apply a thin film of RTV to the stator halves and assemble them to the shaft with the expulsion port at the 6:00 position if present. [fig. 2] Add P-80[®] lube to the stator O.D. O-Ring and push it up to the housing.
- 4- Slide the rotor down the shaft into the stator portion and tighten the rotor cap screws. [fig. 4]
- 5- Drive the Bearing Isolator into position in the cover using a dead blow device.

P-80[®] is a registered trade mark of International Products Corporation.

