



Machine Tool Spindle Air Mizer[®]



fig. 1

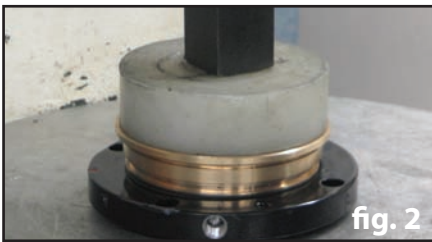


fig. 2



fig. 3



fig. 4



fig. 5



fig. 6

- 1- Remove sharp edges and deburr keyway. [fig. 1] Clean the shaft with an emory cloth.
- 2- Press the isolator into the bearing cover plate with an arbor press to square locating shoulder. [fig. 2]
- 3- Apply the supplied P-80[®] lube to the shaft and O-rings of the bearing isolator. [fig. 3]
- 4- Slide onto the shaft. If present, the expulsion port must be in the 6:00 position in relation to the air supply. [fig. 4]
- 5- After tightening the bolts on the bearing cover to the spindle [fig. 5], push the rotor into the stator to assure proper engagement. [fig. 6]
- 6- Supply air per the cover fitting.
- 7- Individual applications necessitate variations on this procedure. If you have any questions please contact your Inpro/Seal Representative.

P-80[®] is a registered trade mark of International Products Corporation.

